



Thorjet Ltd  
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 649 263 6400

POS.	CODE	LINE	DESCRIPTION	PCS	POS.	CODE	LINE	DESCRIPTION	PCS
1	0601.0012.0		Pump body	1	33	0412.0000.0		Wiper	3
	0601.0013.0		Pump body (Hydr. drive)	1	34	0200.0003.0		Piston guide	3
	0641.0011.0		Manifold KL 30	1	35	0710.0002.0		Wrist pin Ø 20	3
2	0641.0013.0		Manifold KL 33	1	36	8721.3801.0		Retainer pin Ø 2,5x22	3
	0641.0014.0		Manifold KL 36-40	1	37	0500.0003.0		Crankshaft	1
	0641.0017.0		Manifold KL 45-50	1		8810.1001.1	A D	O'ring Ø 47,34x1,78 KL 30	3
3	8010.5300.2		Oil level indicator G 1/2"	1		8810.1001.2	A D	O'ring Ø 50,52x1,78 KL 33-36-40	3
4	8711.1515.3		Screw TCEI M 6x16	23		8810.1001.3	A D	O'ring Ø 56,87x1,78 KL 45-50	3
5	8010.5700.1		Magnetic plug G 3/8"	1		0223.0009.0	B D	Packing support KL 30	3
6	8010.5300.3		Oil level indicator G 3/4"	1		0223.0010.0	B D	Packing support KL 33	3
7	0634.0012.0		Back cover	1		0223.0011.0	B D	Packing support KL 36	3
8	0806.0000.0		Back cover gasket	1	39	0223.0012.0	B D	Packing support KL 40	3
9	8010.5400.2		Fill plug G 1/2"	1		0223.0013.0	B D	Packing support KL 45	3
10	2500.0102.0		Piston complete	3		0223.0014.0	B D	Packing support KL 50	3
11	0710.0003.0		Crankshaft key	1		8810.2000.8	A D	Packing KL 30	6
12	2500.0005.0		Con rod assembly	3		8810.2000.9	A D	Packing KL 33	6
13	0404.0001.0		Crankshaft end cap	1	40	8810.2001.0	A D	Packing KL 36	6
14	8120.0000.2		Bearing brass	3		8810.2001.1	A D	Packing KL 40	6
	0633.0002.0		Closed valve cover	2		8810.2001.2	A D	Packing KL 45	6
15	0633.0001.0		Valve cover G 1/4"	1		8810.2001.3	A D	Packing KL 50	6
16	8711.2135.4		Screw TCEI M 8x25 - Spec.	12		0312.0007.0	C D	Packing ring KL 30	3
17	8811.1200.1	H	Antiextrusion ring	3		0312.0008.0	C D	Packing ring KL 33	3
18	8810.1021.4	H	O'ring Ø 49,21x3,53 - Spec.	3	41	0312.0009.0	C D	Packing ring KL 36	3
19	0213.0001.0	E	Delivery valve guide	3		0312.0010.0	C D	Packing ring KL 40	3
20	0902.0002.0	E	Valve spring	6		0312.0011.0	C D	Packing ring KL 45	3
21	0822.0002.0	E	Valve plate	6		8810.2500.2	C D	Packing ring KL 50	3
22	0812.0003.0	E	Discharge valve seat	3		0313.0000.0	D	Spacer KL 30	3
23	8810.1116.0	E H	O'ring Ø 50,50x3 - Spec.	3	42	0313.0001.0	D	Spacer KL 33	3
24	8810.1115.7	E H	O'ring Ø 36x3 - Spec.	6		0313.0002.0	D	Spacer KL 36-40	3
	0703.0000.0	E	Valve spacer KL 30-33	3	43	0313.0003.0	D	Spacer KL 45-50	3
25	0703.0002.0	E	Valve spacer KL 36-40-45-50	3		8810.8100.2	F	Oil seal Ø 38x52x7 - Spec.	3
26	0213.0003.0	E	Suction valve guide	3	44	0101.0005.0		Hydr. motor flange (h. 174 mm.)	1
27	0812.0002.0	E	Suction valve seat	3	45	0101.0004.0		Hydr. motor flange (h. 158 mm.)	1
28	8810.1001.0	E H	O'ring Ø 25,12x1,78 - Spec.	3	46	8810.8001.4	G	Oil seal Ø 40x60x10	2
	2080.0466.0	E	Valve assembly KL 30-33	3	47	0634.0010.0		Bearing cover	1-2
29	2080.0467.0	E	Valve assembly KL 36-40-45-50	3	48	8810.1310.0	H	O'ring Ø 80x2,5	2
30	8711.3151.8		Screw TCEI M 12x110 Inox KL 30-33-36-40	3	49	8111.1000.2		Roller bearing 22208	2
	8711.3150.9		Screw TCEI M 12x60 Inox KL 45-50	3	50	8711.4111.9		Screw TCEI M 16x150	4
31	8720.4000.3	H	Washer Ø 12 - Spec.	3	51	0843.9000.0		Brass plug G 1/4"	3
	0242.0009.0		Plunger KL 30	3	52	8720.4300.0	H	Aluminium washer Ø 1/4"	3
	0242.0010.0		Plunger KL 33	3	53	8713.5000.2		Con rod screw	6
	0242.0011.0		Plunger KL 36	3	54	8720.4300.1	H	Aluminium washer Ø 3/8"	1
32	0242.0012.0		Plunger KL 40	3	55	0400.0013.0		Lower cover	1
	0242.0013.0		Plunger KL 45	3	56	8810.1117.3	H	O'ring Ø 18x3	1
	0242.0014.0		Plunger KL 50	3	57	8711.2510.6		Screw TCEI M 10x30	6
				3		8810.1001.2	B D H	O'ring Ø 50,52x1,78	3

POSITIONS INCLUDED		PCS	KL 30	KL 33	KL 36	KL 40	KL 45	KL 50
A	38 40	3 - 6	KIT 442	KIT 443	KIT 444	KIT 445	KIT 446	KIT 447
B	39 57	3	KIT 448	KIT 449	KIT 450	KIT 451	KIT 452	KIT 453
C	41	3	KIT 454	KIT 455	KIT 456	KIT 457	KIT 458	KIT 459
D	38 39 40 41 42 57	1 - 2	KIT 460	KIT 461	KIT 462	KIT 463	KIT 464	KIT 465
E	19 20 21 22 23 24 25 26 27 28 (29)	1 - 2	KIT 466			KIT 467		
F	43	3				KIT 425		
G	45	2				KIT 426		
H	17 18 23 24 28 31 47 51 53 55 57	3 - 20				KIT 468		